

Gauges Complete Taper Lock & Standard Types

Gauges—Standard and Taper Lock



UNILOCK GAUGES Pg S32



UNILOCK ELECTRONIC GAUGES & KITS Pg S33



DIGITAL CHAMFER GAUGES Pg S34



ANALOG CHAMFER GAUGES IN KITS Pg S34



DIAL INDICATORS Pg S24



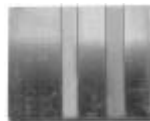
GAUGE BLOCK MASTERS Pg S25



GAUGE INSERTS Pg S25



TAPER LOCK HOLE GAUGE KITS Pg S2



CHECK BLOCKS Pg S24



TL FASTENER GUIDE HANDLES Pg S27



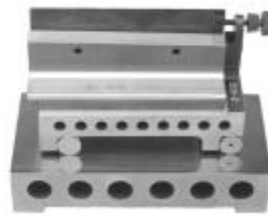
TL SLEEVES Pg S17



TAPER LOCK FASTENER GAUGE KITS Pg S4



GAUGES FOR HI-LOK & HI-TIGUE Pg S24



TL ANGLE GAUGE PLATE ASSY Pg S5



TL PROTRUSION GAUGES Pg S21



TAPER HOLE GAUGES Pg S7



CYLINDRICAL PLUG GAUGES Pg S28 - S30



COLD WORK PLUG GAUGES Pg S31



GAUGE HANDLES Pg S19



TAPERED LAPS Pg S26



TL PROTRUSION GAUGES Pg S11



HEX KEYS Pg S24



TAPER LOCK BLUEING GAUGE PINS Pg S20



TL CYLINDRICAL GAUGE SET PINS Pg S13



TAPER LOCK PINS Pg S17



4-WAY PROTRUSION GAUGES Pg S18



COUNTERSINK DEPTH GAUGES Pg S15



TAPER LOCK ANVILS Pg S27

**Master Hole Gauge
Kit – 5/32" thru 7/16"**

Master TAPERLOCK Hole Gauge Kit Grp 1-2

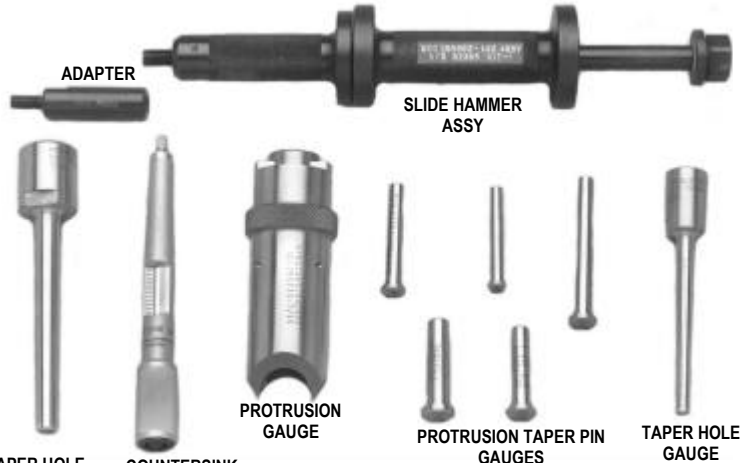
UTK-268002-27-1 KIT, GROUP 1-2

UNITED'S Master Taperlock Hole Gauge Kit contains all of the required gauges and tools to inspect Taperlock holes.

Kit contains all necessary gauging for Protrusion Check, Blueing Pin and Countersink Check for sizes 5/32", 3/16", 1/4", 5/16", 3/8" and 7/16", Group 1 & 2, for both Shear Head and Tension Head Fasteners.



Case UCC 268002-482 is
24" L x 24" W x 5" H Inside RIB 'I' STACK STYLE



TAPER HOLE
GAUGE

COUNTERSINK
GAUGE

PROTRUSION
GAUGE

PROTRUSION TAPER PIN
GAUGES

TAPER HOLE
GAUGE

CONTENTS

1	UCC 601001	Countersink Gauge, 100°	1	UDB 755232	Gauge, Protrusion 3/8"
1	UCC 601001-19	'C' Sink Gauge Check Block	1	UDB 755234	Gauge, Protrusion 7/16"
1	UCC 601001-20	Contour Gauge, 100°	2	UDB 756072	Gauge, Taper Hole 5/32"
1	UCC 601002	Countersink Gauge, 100°	4	UDB 756076	Gauge, Taper Hole 3/16"
1	UCC 601002-19	'C' Sink Gauge Check Block	2	UDB 756082	Gauge, Taper Hole 1/4"
1	UCC 601002-20	Contour Gauge, 100°	2	UDB 756086	Gauge, Taper Hole 5/16"
1	UCC 601003	Countersink Gauge, 100°	2	UDB 756090	Gauge, Taper Hole 3/8"
1	UCC 601003-19	'C' Sink Gauge Check Block	2	UDB 756094	Gauge, Taper Hole 7/16"
1	UCC 601003-20	Contour Gauge, 100°	1	UDB 755461	Slide Hammer Assembly
4	UDB 754101	Pin, Protrusion Gauge, Shear Hd., 5/32", Grp. 1	1	UDB 755365	Adapter, 9/16"-18 Thread
2	UDB 754201	Pin, Protrusion Gauge, Shear Hd., 5/32", Grp. 2	1	UDB 755366	Adapter, 5/16"-24 Thread
2	UDB 754102	Pin, Protrusion Gauge, Shear Hd., 3/16", Grp. 1	2	UDB 5120-100-1-05	Gauge, C'Sink, 100°, Shear Hd., 5/32", Grp. 1
4	UDB 754202	Pin, Protrusion Gauge, Shear Hd., 3/16", Grp. 2	2	UDB 5120-100-2-05	Gauge, C'Sink, 100°, Shear Hd., 5/32", Grp. 2
6	UDB 754104	Pin, Protrusion Gauge, Shear Hd., 1/4", Grp. 1	4	UDB 5120-100-1-3	Gauge, C'Sink, 100°, Shear Hd., 3/16", Grp. 1
3	UDB 754204	Pin, Protrusion Gauge, Shear Hd., 1/4", Grp. 2	3	UDB 5120-100-2-3	Gauge, C'Sink, 100°, Shear Hd., 3/16", Grp. 2
3	UDB 754105	Pin, Protrusion Gauge, Shear Hd., 5/16", Grp. 1	6	UDB 5120-100-1-4	Gauge, C'Sink, 100°, Shear Hd., 1/4", Grp. 1
2	UDB 754205	Pin, Protrusion Gauge, Shear Hd., 5/16", Grp. 2	3	UDB 5120-100-2-4	Gauge, C'Sink, 100°, Shear Hd., 1/4", Grp. 2
3	UDB 754106	Pin, Protrusion Gauge, Shear Hd., 3/8", Grp. 1	3	UDB 5120-100-1-5	Gauge, C'Sink, 100°, Shear Hd., 5/16", Grp. 1
2	UDB 754206	Pin, Protrusion Gauge, Shear Hd., 3/8", Grp. 2	2	UDB 5120-100-2-5	Gauge, C'Sink, 100°, Shear Hd., 5/16", Grp. 2
2	UDB 754107	Pin, Protrusion Gauge, Shear Hd., 7/16", Grp. 1	3	UDB 5120-100-1-6	Gauge, C'Sink, 100°, Shear Hd., 3/8", Grp. 1
4	UDB 755102	Pin, Protrusion Gauge, Tension Hd., 3/16", Grp. 1	2	UDB 5120-100-2-6	Gauge, C'Sink, 100°, Shear Hd., 3/8", Grp. 2
4	UDB 755202	Pin, Protrusion Gauge, Tension Hd., 3/16", Grp. 2	2	UDB 5120-100-1-7	Gauge, C'Sink, 100°, Shear Hd., 7/16", Grp. 1
6	UDB 755104	Pin, Protrusion Gauge, Tension Hd., 1/4", Grp. 1	4	UDB 5120-300-1-3	Gauge, C'Sink, 100°, Tension Hd., 3/16", Grp. 1
3	UDB 755204	Pin, Protrusion Gauge, Tension Hd., 1/4", Grp. 2	3	UDB 5120-300-2-3	Gauge, C'Sink, 100°, Tension Hd., 3/16", Grp. 2
3	UDB 755105	Pin, Protrusion Gauge, Tension Hd., 5/16", Grp. 1	6	UDB 5120-300-1-4	Gauge, C'Sink, 100°, Tension Hd., 1/4", Grp. 1
2	UDB 755205	Pin, Protrusion Gauge, Tension Hd., 5/16", Grp. 2	3	UDB 5120-300-2-4	Gauge, C'Sink, 100°, Tension Hd., 1/4", Grp. 2
1	UDB 755215	Gauge, Protrusion 5/32"	3	UDB 5120-300-1-5	Gauge, C'Sink, 100°, Tension Hd., 5/16", Grp. 1
1	UDB 755216	Gauge, Protrusion 3/16"	2	UDB 5120-300-2-5	Gauge, C'Sink, 100°, Tension Hd., 5/16", Grp. 2
1	UDB 755218	Gauge, Protrusion 1/4"	1	UCC 268002-482	Rib-I Case, With Foam Inserts
1	UDB 755230	Gauge, Protrusion 5/16"			

TAPERLOCK Hole Gauge Kit Grp 2-3 and Grp 3-4

Master Hole Gauge
Kit Grp. 2-3 & 3-4

UTK-268002-27-2 KIT, GROUP 2-3

1	UCC 601001	Countersink Gauge, 100°
1	UCC 601001-19	'C' Sink Gauge Check Block
1	UCC 601001-20	Contour Gauge, 100°
1	UCC 601002	Countersink Gauge, 100°
1	UCC 601002-19	'C' Sink Gauge Check Block
1	UCC 601002-20	Contour Gauge, 100°
1	UCC 601003	Countersink Gauge, 100°
1	UCC 601003-19	'C' Sink Gauge Check Block
1	UCC 601003-20	Contour Gauge, 100°
2	UDB 754201	Pin, Protrusion Gauge, Shear Hd., 5/32", Grp. 2
3	UDB 754301	Pin, Protrusion Gauge, Shear Hd., 5/32", Grp. 3
4	UDB 754202	Pin, Protrusion Gauge, Shear Hd., 3/16", Grp. 2
3	UDB 754302	Pin, Protrusion Gauge, Shear Hd., 3/16", Grp. 3
3	UDB 754204	Pin, Protrusion Gauge, Shear Hd., 1/4", Grp. 2
3	UDB 754304	Pin, Protrusion Gauge, Shear Hd., 1/4", Grp. 3
2	UDB 754205	Pin, Protrusion Gauge, Shear Hd., 5/16", Grp. 2
2	UDB 754305	Pin, Protrusion Gauge, Shear Hd., 5/16", Grp. 3
2	UDB 754206	Pin, Protrusion Gauge, Shear Hd., 3/8", Grp. 2
2	UDB 754306	Pin, Protrusion Gauge, Shear Hd., 3/8", Grp. 3
2	UDB 754207	Pin, Protrusion Gauge, Shear Hd., 7/16", Grp. 2
3	UDB 755302	Pin, Protrusion Gauge, Tension Hd., 3/16", Grp. 2
3	UDB 755204	Pin, Protrusion Gauge, Tension Hd., 1/4", Grp. 2
3	UDB 755304	Pin, Protrusion Gauge, Tension Hd., 1/4", Grp. 3
2	UDB 755205	Pin, Protrusion Gauge, Tension Hd., 5/16", Grp. 2
2	UDB 755305	Pin, Protrusion Gauge, Tension Hd., 5/16", Grp. 3
1	UDB 755215	Gauge, Protrusion 5/32"
1	UDB 755216	Gauge, Protrusion 3/16"
1	UDB 755218	Gauge, Protrusion 1/4"
1	UDB 755230	Gauge, Protrusion 5/16"

CONTENTS

1	UDB 755232	Gauge, Protrusion 3/8"
1	UDB 755234	Gauge, Protrusion 7/16"
2	UDB 756072	Gauge, Taper Hole 5/32"
4	UDB 756076	Gauge, Taper Hole 3/16"
2	UDB 756082	Gauge, Taper Hole 1/4"
2	UDB 756086	Gauge, Taper Hole 5/16"
2	UDB 756090	Gauge, Taper Hole 3/8"
2	UDB 756094	Gauge, Taper Hole 7/16"
1	UDB 755461	Slide Hammer Assembly
1	UDB 755365	Adapter, 9/16"-18 Thread
1	UDB 755366	Adapter, 5/16"-24 Thread
2	UDB 5120-100-2-05	Gauge, C'Sink, 100°, Shear Hd., 5/32", Grp. 2
3	UDB 5120-100-3-05	Gauge, C'Sink, 100°, Shear Hd., 5/32", Grp. 3
3	UDB 5120-100-2-3	Gauge, C'Sink, 100°, Shear Hd., 3/16", Grp. 2
3	UDB 5120-100-3-3	Gauge, C'Sink, 100°, Shear Hd., 3/16", Grp. 3
3	UDB 5120-100-2-4	Gauge, C'Sink, 100°, Shear Hd., 1/4", Grp. 2
3	UDB 5120-100-3-4	Gauge, C'Sink, 100°, Shear Hd., 1/4", Grp. 3
2	UDB 5120-100-2-5	Gauge, C'Sink, 100°, Shear Hd., 5/16", Grp. 2
2	UDB 5120-100-3-5	Gauge, C'Sink, 100°, Shear Hd., 5/16", Grp. 3
2	UDB 5120-100-2-6	Gauge, C'Sink, 100°, Shear Hd., 3/8", Grp. 2
2	UDB 5120-100-3-6	Gauge, C'Sink, 100°, Shear Hd., 3/8", Grp. 3
2	UDB 5120-100-2-7	Gauge, C'Sink, 100°, Shear Hd., 7/16", Grp. 2
3	UDB 5120-300-2-3	Gauge, C'Sink, 100°, Tension Hd., 3/16", Grp. 2
3	UDB 5120-300-3-3	Gauge, C'Sink, 100°, Tension Hd., 3/16", Grp. 3
3	UDB 5120-300-2-4	Gauge, C'Sink, 100°, Tension Hd., 1/4", Grp. 2
3	UDB 5120-300-3-4	Gauge, C'Sink, 100°, Tension Hd., 1/4", Grp. 3
2	UDB 5120-300-2-5	Gauge, C'Sink, 100°, Tension Hd., 5/16", Grp. 2
2	UDB 5120-300-3-5	Gauge, C'Sink, 100°, Tension Hd., 5/16", Grp. 3
1	UCC 268002-535	Rib-I Case, Foam Inserts

UTK-268002-27-3 KIT, GROUP 3-4

1	UCC 601001	Countersink Gauge, 100°
1	UCC 601001-19	'C' Sink Gauge Check Block
1	UCC 601001-20	Contour Gauge, 100°
1	UCC 601002	Countersink Gauge, 100°
1	UCC 601002-19	'C' Sink Gauge Check Block
1	UCC 601002-20	Contour Gauge, 100°
1	UCC 601003	Countersink Gauge, 100°
1	UCC 601003-19	'C' Sink Gauge Check Block
1	UCC 601003-20	Contour Gauge, 100°
4	UDB 754202	Pin, Protrusion Gauge, Shear Hd., 3/16", Grp. 2
3	UDB 754302	Pin, Protrusion Gauge, Shear Hd., 3/16", Grp. 3
3	UDB 754402	Pin, Protrusion Gauge, Shear Hd., 3/16", Grp. 4
3	UDB 754304	Pin, Protrusion Gauge, Shear Hd., 1/4", Grp. 3
6	UDB 754404	Pin, Protrusion Gauge, Shear Hd., 1/4", Grp. 4
2	UDB 754305	Pin, Protrusion Gauge, Shear Hd., 5/16", Grp. 3
4	UDB 754405	Pin, Protrusion Gauge, Shear Hd., 5/16", Grp. 4
2	UDB 754306	Pin, Protrusion Gauge, Shear Hd., 3/8", Grp. 3
3	UDB 754406	Pin, Protrusion Gauge, Shear Hd., 3/8", Grp. 4
2	UDB 754307	Pin, Protrusion Gauge, Shear Hd., 7/16", Grp. 3
3	UDB 755302	Pin, Protrusion Gauge, Tension Hd., 3/16", Grp. 3
3	UDB 755402	Pin, Protrusion Gauge, Tension Hd., 3/16", Grp. 4
3	UDB 755304	Pin, Protrusion Gauge, Tension Hd., 1/4", Grp. 3
3	UDB 755404	Pin, Protrusion Gauge, Tension Hd., 1/4", Grp. 4
2	UDB 755305	Pin, Protrusion Gauge, Tension Hd., 5/16", Grp. 3
4	UDB 755405	Pin, Protrusion Gauge, Tension Hd., 5/16", Grp. 4
1	UDB 755215	Gauge, Protrusion 5/32"
1	UDB 755216	Gauge, Protrusion 3/16"
1	UDB 755218	Gauge, Protrusion 1/4"
1	UDB 755230	Gauge, Protrusion 5/16"

CONTENTS

1	UDB 755232	Gauge, Protrusion 3/8"
1	UDB 755234	Gauge, Protrusion 7/16"
2	UDB 756072	Gauge, Taper Hole 5/32"
4	UDB 756076	Gauge, Taper Hole 3/16"
2	UDB 756082	Gauge, Taper Hole 1/4"
2	UDB 756086	Gauge, Taper Hole 5/16"
2	UDB 756090	Gauge, Taper Hole 3/8"
2	UDB 756094	Gauge, Taper Hole 7/16"
1	UDB 755461	Slide Hammer Assembly
1	UDB 755365	Adapter, 9/16"-18 Thread
1	UDB 755366	Adapter, 5/16"-24 Thread
3	UDB 5120-100-3-05	Gauge, C'Sink, 100°, Shear Hd., 5/32", Grp. 3
4	UDB 5120-100-4-05	Gauge, C'Sink, 100°, Shear Hd., 5/32", Grp. 4
3	UDB 5120-100-3-3	Gauge, C'Sink, 100°, Shear Hd., 3/16", Grp. 3
3	UDB 5120-100-4-3	Gauge, C'Sink, 100°, Shear Hd., 3/16", Grp. 4
3	UDB 5120-100-3-4	Gauge, C'Sink, 100°, Shear Hd., 1/4", Grp. 3
3	UDB 5120-100-4-4	Gauge, C'Sink, 100°, Shear Hd., 1/4", Grp. 4
2	UDB 5120-100-3-5	Gauge, C'Sink, 100°, Shear Hd., 5/16", Grp. 3
4	UDB 5120-100-4-5	Gauge, C'Sink, 100°, Shear Hd., 5/16", Grp. 4
2	UDB 5120-100-3-6	Gauge, C'Sink, 100°, Shear Hd., 3/8", Grp. 3
3	UDB 5120-100-4-6	Gauge, C'Sink, 100°, Shear Hd., 3/8", Grp. 4
2	UDB 5120-100-3-7	Gauge, C'Sink, 100°, Shear Hd., 7/16", Grp. 3
3	UDB 5120-300-3-3	Gauge, C'Sink, 100°, Tension Hd., 3/16", Grp. 3
3	UDB 5120-300-4-3	Gauge, C'Sink, 100°, Tension Hd., 3/16", Grp. 4
3	UDB 5120-300-3-4	Gauge, C'Sink, 100°, Tension Hd., 1/4", Grp. 3
3	UDB 5120-300-4-4	Gauge, C'Sink, 100°, Tension Hd., 1/4", Grp. 4
2	UDB 5120-300-3-5	Gauge, C'Sink, 100°, Tension Hd., 5/16", Grp. 3
4	UDB 5120-300-4-5	Gauge, C'Sink, 100°, Tension Hd., 5/16", Grp. 4
1	UCC 268002-588	Rib-I Case, Foam Inserts